GP-2000K-1, GP-2000K-3, GP-2000K-6



Air Loaded Valves for Steam

A high performance externally air piloted pressure reducing valve, the GP-2000K-1, GP-2000K-3, GP-2000K-6 is an ideal choice when set point changes are frequent and access to the PRV is difficult. The valve comes totally assembled and requires no field installation except downstream sensing line and air line connection.

High C_V , 20:1 turndown ratio and accurate control $\pm 1\%$ of pressure set point from 5% to 100% of flow. A rugged ductile iron body, hardened stainless steel working parts, double stainless steel diaphragms and in-line repairability add up to reliability on the job. Single seated for dead-end service.

Table PTC-261	-1. GP-2000K-1	, GP-2000K-3,	GP-2000K-6 Sp	ecifications					
	Inlet	Reduced	Maximum	Minimum			Materials		
Application	Pressure (barg)	Pressure (barg)	Temperature (°C)	Differential (barg)	Body	Main Valve / Seat	Pilot Valve / Seat	Diaphragm	Color
Steam	1 - 20	K-1 : 0,5 - 9 K-3 : 2 - 14 K-6 : 3 - 14	232	0,5	Ductile Iron ASTM A536	Stainless Steel AISI 420		Stainless Steel AISI 301	Dark Gray

Table PTC-26	1-2. GP-200	OK-1, GP-200	OK-3, GP-20	00K-6 Dimen	sions and W	eights					
	Face-t	o-Face	Cv	A ₁	F	Н	Н	H₁	A ₂ **	Wei	ght
Size	BSPT	PN 25/40	UV	Λ1	F	Integral*	Remote	''1		PN 25/40	BSPT
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kg	kg
15 - 1/2"	150	150	5,0	200	175	335	300	170	82	18	16
20 - 3/4"	150	150	7,2	200	175	335	300	170	82	18	16
25 - 1"	160	160	10,9	226	179	341	305	175	82	22	20
32 - 1 1/4"	180	180	14,3	226	188	371	322	192	82	26	23
40 - 1 1/2"	180	200	18,8	226	188	371	322	192	82	27	23
50 - 2"	230	230	32,0	276	195	435	337	216	82	38	34
65 - 2 1/2"	-	290	60,0	352	211	489	391	251	82	67	-
80 - 3"	-	310	78,0	352	222	512	416	264	82	73	_
100 - 4"	-	350	120,0	401	239	595	505	321	82	115	-
150 - 6"	_	480	250,0	502	_	746	_	692	82	252	-

Shade indicates products that are CE Marked according to the PED (97/23/EC). All the other sizes comply with the Article 3.3 of the same directive.

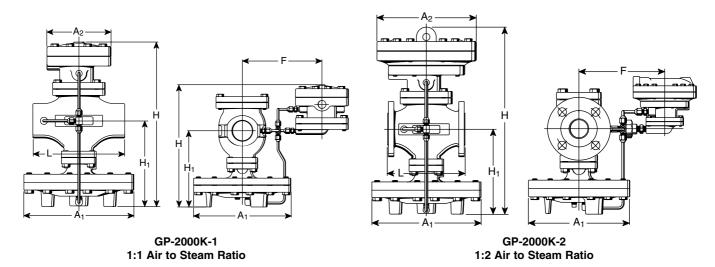
* The above given data are for GP-2000K-1. For GP-2000K-3 and GP-2000K-6 add 32 mm to "H" dimension.

** The above given data are for GP-2000K-1. For GP-2000K-3 and GP-2000K-6, "A2" dimension = 172 mm.

Note: DN150 valve is available in integral version only and is not CE Marked.

For capacities see page PTC-267.

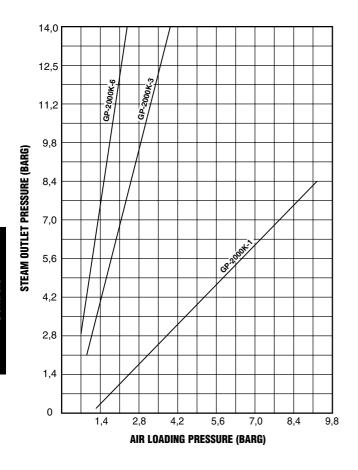
External Sensing Line is not included as standard, but could be delivered on request. Internal Sensing Kit is also available.





Air Loading Charts

GP-2000K-1, 3, 6



How to Use the Air Loading Charts (GP-2000K-1, 3, 6)

- Enter the graph at the outlet pressure from the value on the vertical axis.
- Move horizontally to the right until the air loading lines are intersected.
- Then read vertically below the point of intersection for the air loading pressure required.

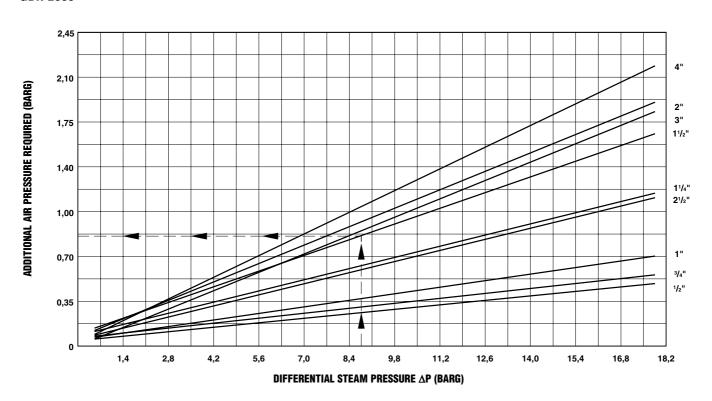
Selection Example (GDK-2000)

Read horizontally across the bottom of the chart to the 8,75 bar ΔP line.

Read vertically up to the diagonal line that corresponds to a 1 1/2" GDK-2000.

Read horizontally to the left for additional air signal required.

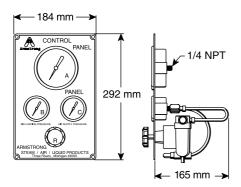
GDK-2000

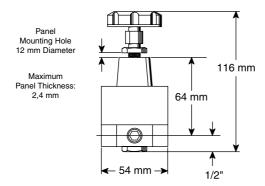


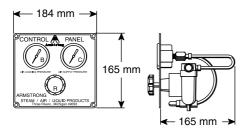
Control Panels & Air Loaders



Armstrong Control Panels and Air Loaders are designed to provide the necessary air loading signal to control any air-operated pressure reducing valve. While designed specifically to control Armstrong pressure reducing valves such as the GP-2000K-1, 3, 6 and GDK-2000, these panels can also remotely control other air-loaded valves. Panel is of rigid lightweight anodized aluminum for easy handling and installation. Control panel comes fully assembled with gauges suited to applications. Panel mate and panel mate filter are standard on panels and are also available separately.







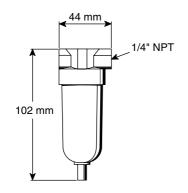




Table PTC-263-1. Mat	erials of Construction - P	anel Mate - Filter
Name of Part	Panel Mate	Filter
Body	7	Zinc
Bottom Plug	Brass	_
Pilot diaphragm	Nitrile	_
Main diaphragm	Nitrile	-
Pilot valve	Stainless steel	_
Main valve	Polycarbonate	_
Main valve seat	Teflon	_
Bowl	_	Zinc
Element	-	Porous polypropylene
Elastomers	Nitrile, neoprene and polyurethane	Nitrile and neoprene

Note: Panel material is anodized aluminum

Table PTC-263-2. Specification	ons - Control Panel						
Standard Pre	ssure Gauge Ranges ((bar)					
Gauge	Panel A	Panel Y					
Gauge A (bar)	0 - 7	_					
Gauge B (bar)	0 - 7						
Gauge C (bar)	0 - 14						
Optional:	0 - 2	-					
	0 - 7	-					
Gauge A Ranges (bar)	0 - 20,5	_					
Optional:	0 - 2 /	0 - 4					
'	0 - 7 / 0	0 - 10,5					
Gauge B and C Ranges (bar)	0 - 14 / 0 - 20,5						
Maximum Inlet Air Pressure	14 bar						
Maximum Outlet Air Pressure	10,5	bar					

Table PTC-263-3. Specifications - Panel Mate - Filter										
Panel Mate* Filter (bar) (bar)										
Maximum Inlet Pressure	14	17								
Maximum Outlet Pressure	10	-								
Maximum Temperature	71°C	79°C								

^{*} Note: Use an Armstrong AF-10, 5 micron air filter upstream of panel mate to prevent fouling.

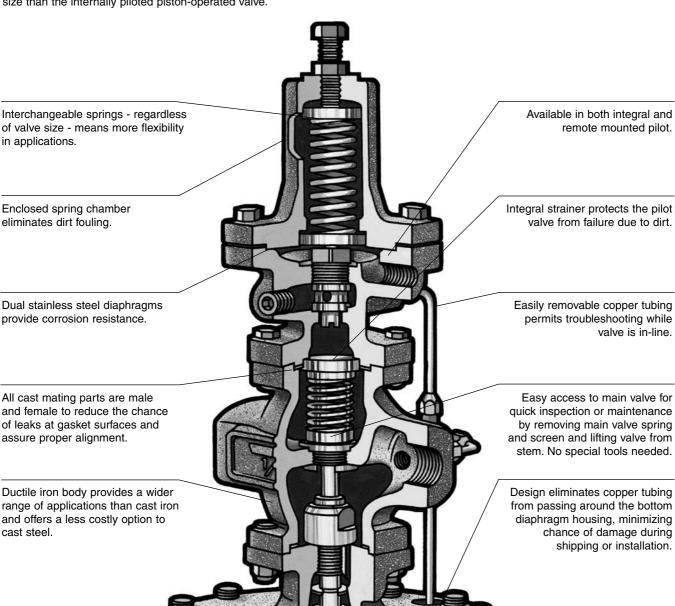


Externally Piloted

For Steam Service

This type of PRV incorporates two valves - a pilot and a main valve - in one unit. The pilot valve has a design similar to the direct acting valve. The discharge from the pilot valve acts on a set of double diaphragms, which controls through a piston the opening of the main valve. This increased diaphragm area can open a larger main valve, allowing a greater capacity per line size than the internally piloted piston-operated valve.

In addition, the diaphragms are more sensitive to pressure changes, which results in accuracy of $\pm 1\%$. This greater accuracy is due also to the positioning of the sensing line downstream, where there is less turbulence. This valve also offers the flexibility to use different types of pilot valves: pressure, temperature, air loaded, solenoid or combination.





For Steam Service

The GP-2000 is a high performance, externally piloted reducing valve for large capacity requirements. Typical use is on intermittent service, including applications such as heat exchangers, steam coils, rotating dryers, process equipment and heating systems. With a 20:1 rangeability and high Cv, the

GP-2000 is reliable and accurate (±1% of pressure set point from 5% to 100% of flow) over a long, trouble-free service life. Hardened stainless steel working parts are renewable in-line. Single seated for dead-end service. Available with both BSPT (1/2" - 2") and flanged connections in DN15 - DN150 sizes.

Table PTC-26	5-1. GP-2000	Specification	ns									
	Inlet	Reduced		Maximum	Minimum	Materials						
Application	Pressure (barg)	Pressure (barg)	Spring Color	Temperature (°C)	Differential (barg)	Body	Main Valve /Seat	Pilot Valve / Seat	Diaphragm	Color		
		0,1 - 0,2*	Yellow			Ductile Iron	Stainles	oc Ctool	Stainless			
Steam	Steam 1 - 20		Yellow	232	1 115 1	ASTM A536			Steel	Dark Gray		
		1 - 14	Green			7.01W 7.000	A101 420		AISI 301			

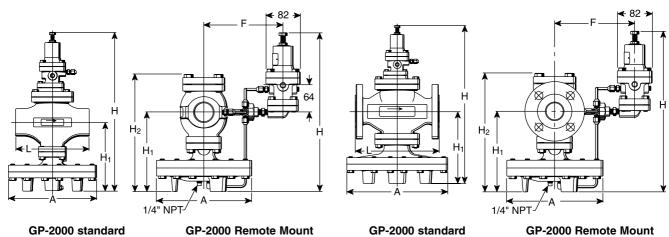
^{*} Note: When using this spring range, remove one (1) pilot diaphragm. Capacities are reduced by 1/2 of capacity chart when this spring is being used.

Table PTC-2	65-2. GP-20	00 Dimension	ns and Weigh	its							
	Face-to	-Face (L)	Λ	F	Н	Н	H₁	H ₂	We	ight	
Size	BSPT	PN 25/40	A	F	Integral	Remote	''1	112	BSPT	PN 25/40	Cv
	mm	mm	mm	mm	mm	mm	mm	mm	kg	kg	
15 – 1/2"	150	150	200	176	398	362	170	244	14	16	5,0
20 – 3/4"	150	150	200	176	398	362	170	244	14	17	7,2
25 – 1"	160	160	226	180	404	367	175	254	19	23	10,9
32 – 1 1/4"	180	180	226	180	434	384	192	283	22	26	14,3
40 – 1 1/2"	180	200	226	180	434	384	192	283	22	26	18,8
50 – 2"	230	230	276	197	498	406	216	321	33	38	32,0
65 – 2 1/2"	-	290	352	211	552	440	251	375	-	67	60,0
80 – 3"	-	310	352	222	575	456	264	400	-	73	78,00
100 – 4"	-	350	401	240	658	511	321	489	-	114	120,0
150 – 6"	-	480	502	-	806	-	414	673	_	252	250,0

Shade indicates products that are CE Marked according to the PED (97/23/EC). All the other sizes comply with the Article 3.3 of the same directive. **Note:** DN150 valve is available in integral version only.

For capacities see page PTC-267.

External Sensing Line is not included as standard, but could be delivered on request. Internal Sensing Kit is also available. Pressure sensing line size: 1/4"





GP-2000R

For Steam Back Pressure Regulation

The GP-2000R is a high performance externally piloted throttling back pressure valve for large capacity applications. Typical applications would include those systems utilizing flash steam for low pressure heating or processes. The GP-2000R

valves will function to maintain a constant upstream pressure. This valve is not a safety valve and should not be used for that purpose.

Table PTC-26	6-1. GP-2000	R Specificatio	ns									
	Inlet	Reduced		Maximum	Minimum	Materials						
Application	Pressure (barg)	Pressure (barg)	Spring Color	Temperature (°C)	Differential (barg)	Body	Main Valve / Seat	Pilot Valve / Seat	Diaphragm	Color		
		*0,2 - 1,4 Yellow				Dustile Iron	Stainlage Steel		Stainless			
Steam	1 - 14	1,4 - 11,0	Green	232	0,2		Ductile Iron Stainless Steel ASTM A536 AISI 420		Steel	Dark Gray		
		10,0 - 13,8	Brown			1.571000			AISI 301			

Note: When using this spring range, remove one (1) pilot diaphragm. Capacities are reduced by 1/2 of capacity chart when this spring is being used.

	Face-to-	·Face (L)	Α	F	Н	Н	H ₁	H ₂	We	ight	
Size	BSPT	PN 25/40	A	F	Integral	Remote	''1	''2	BSPT	PN 25/40	Cv
	mm	mm	mm	mm	mm	mm	mm	mm	kg	kg	
15 – 1/2"	150	150	200	176	398	362	170	244	14	16	5,0
20 – 3/4"	150	150	200	176	398	362	170	244	14	17	7,2
25 – 1"	160	160	226	180	404	367	175	254	19	23	10,9
32 – 1 1/4"	180	180	226	180	434	384	192	283	22	26	14,3
40 – 1 1/2"	180	200	226	180	434	384	192	283	22	26	18,8
50 – 2"	230	230	276	197	498	406	216	321	33	38	32,0
65 – 2 1/2"	-	290	352	211	552	440	251	275	-	67	60,0
80 – 3"	-	310	352	222	575	456	264	400	-	73	78,0
100 – 4"	-	350	401	240	658	511	321	489	-	114	120,0
150 – 6"	_	480	502	_	806	_	692	405	_	252	250,0

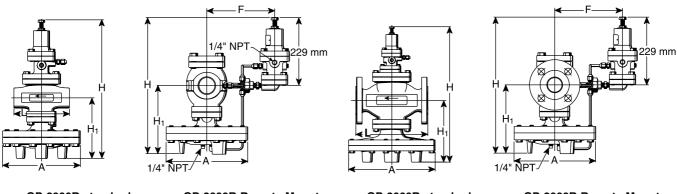
Shade indicates products that are CE Marked according to the PED (97/23/EC). All the other sizes comply with the Article 3.3 of the same directive.

Note: DN150 valve is available in integral version only, but is not CE Marked.

For capacities see page PTC-267.

External Sensing Line is not included as standard, but could be delivered on request. Internal Sensing Kit is also available.

Pressure sensing line size: 1/4"



GP-2000R standard

GP-2000R Remote Mount

GP-2000R standard

GP-2000R Remote Mount

GP-2000, GP-2000K-1, 3 & 6, GDK-2000, GP-2000R



Capacities for Steam

Table PTC-20	7-1. GP-2000	O, GP2000K-	1, GP2000K-3	3, GP2000K-(6, GDK-2000	, GP-2000R C	Capacities for	Steam (kg/h	1)		
Inlet	Outlet				Coi	nection Size	(inches or n	nm)			
Pressure	Pressure	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"	6"
(barg)	arg) (barg) 15 1 0,5 89 ,5 1 101 0,2 146 2 1,5 111 0,2 - 0,5 175 3 2,5 130 0,2 - 1,0 234 4 223 5 243 6 3,5 361 0,5 - 2 351 5 243 3,5 361 0,5 - 2,5 409 5,5 314 4 421 0,5 - 3,0 468 6,5 335 5 452 0,5 - 3,5 526 8,5 374 7 509 0,5 - 4,5 643 10 467 8 633 1,0 - 5,5 760 11,5 559 14 9 754 1,0 - 6,5 877 12,5 <t< th=""><th>15</th><th>20</th><th>25</th><th>32</th><th>40</th><th>50</th><th>65</th><th>80</th><th>100</th><th>150</th></t<>	15	20	25	32	40	50	65	80	100	150
1	0,5	89	128	194	255	335	571	1 071	1 392	2 142	4 465
4.5	1	101	145	220	289	380	648	1 215	1 580	2 430	5 063
1,5	0,2	146	210	318	418	549	936	1 755	2 282	3 510	7 313
	1,5	111	161	243	320	420	716	1 343	1 745	2 686	5 597
2	0,2 - 0,5	175	252	382	501	659	1 123	2 105	2 737	4 210	8 769
2	2,5	130	188	284	373	491	836	1 568	2 038	3 136	6 536
3	0,2 - 1,0	234	336	510	669	879	1 497	2 808	3 651	5 616	11 691
	3	202	291	441	579	761	1 296	2 430	3 159	4 860	10 125
4	0,2 - 1,5	292	421	637	836	1 099	1 872	3 510	4 563	7 020	14 614
	4	223	322	487	640	841	1 432	2 685	3 493	5 370	11 194
5	3	301	434	658	863	1 134	1 931	3 621	4 709	7 242	15 093
	0,5 - 2	351	505	765	1 003	1 319	2 246	4 211	5 475	8 422	17 537
	5	243	350	530	695	914	1 557	2 919	3 795	5 838	12 169
6	3,5	361	521	788	1 035	1 360	2 316	4 342	5 645	8 684	18 096
	0,5 - 2,5	409	589	892	1 171	1 539	2 620	4 913	6 386	9 826	20 460
	5,5	314	453	686	900	1 183	2 014	3 776	4 909	7 552	15 740
7	4	421	606	918	1 205	1 584	2 697	5 059	6 574	10 118	21 077
	0,5 - 3,0	468	673	1 020	1 338	1 759	2 995	5 615	7 300	11 230	23 383
	6,5	335	483	732	960	1 262	2 149	4 030	5 238	8 060	16 790
8	5	452	652	987	1 295	1 702	2 897	5 434	7 062	10 868	22 640
	0,5 - 3,5	526	758	1 147	1 505	1 979	3 369	6 319	8 214	12 638	26 306
			538	815	1 070	1 407	2 395	4 493	5 840	8 986	18 715
10			733	1 110	1 457	1 916	3 261	6 114	7 949	12 228	25 481
	0,5 - 4,5	643	926	1 402	1 840	2 419	4 118	7 721	10 038	15 442	32 151
			673	1 019	1 337	1 758	2 992	5 612	7 295	11 224	23 383
12	_		911	1 380	1 810	2 380	4 052	7 597	9 877	15 194	31 660
			1 095	1 657	2 175	2 859	4 867	9 126	11 863	18 252	37 997
			805	1 220	1 600	2 104	3 581	6 714	8 731	13 428	27 984
14			1 086	1 645	2 158	2 837	4 829	9 056	11 771	18 112	37 734
			1 263	1 912	2 509	3 299	5 616	10 530	13 689	21 060	43 843
			834	1 263	1 657	2 179	3 709	6 956	9 043	13 912	28 984
15			1 129	1 709	2 242	2 948	5 019	9 441	12 233	18 822	39 214
	1,0 - 7,0	936	1 347	2 040	2 676	3 519	5 990	11 231	14 600	22 462	46 765
	14	730	1 052	1 593	2 090	2 748	4 677	8 771	11 403	17 542	36 545
17,5	12	888	1 279	1 936	2 540	3 340	5 686	10 661	13 860	21 322	44 423
	1,0 - 8,0	1 082	1 558	2 359	3 095	4 069	6 926	12 986	16 882	25 972	54 113
	14	992	1 428	2 162	2 837	3 729	6 348	11 904	15 476	23 808	49 602
20	12	1 113	1 603	2 426	3 183	4 185	7 124	13 358	17 365	26 716	55 662
	1,0 - 9,5	1 228	1 769	2 678	3 513	4 619	7 862	14 741	19 164	29 482	61 380

Note: Maximum pressure reduction 20:1, except for GDK-2000 (10:1). Minimum pressure reduction is 85% of inlet pressure.



GP-2000 ON/OFF - For Steam Service

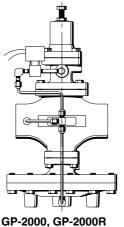
External Pilot Solenoid Operated Valves

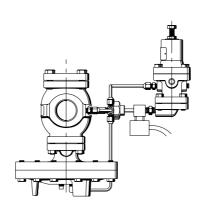
The GP-2000 On/Off option allows for remote shutoff of pressure reducing valves. Automatic shutoff during power failures and shutoff based on set points of pressure, temperature or liquid levels of process fluids. This option is available as an accessory item or may be factory installed on any of the GP-2000 Series valves. The GP-2000 On/Off is designed for a maximum pressure of 10 barg and a maximum temperature of 186°C, coil: 220V standard. Available with normally open or normally closed solenoid valves.

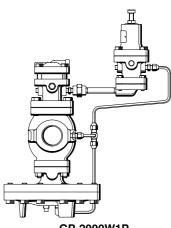
Non-Electric Gradient Monitoring Option

(Between Water and Steam Pressure)

The GP-2000W1P provides a safe and dependable shutdown of steam when the water pressure falls or drops rapidly on a constant pressure, steam-to-water exchanger. Unlike a solenoid option that shuts the steam down when the water pressure drops below a pre-set point, the GP-2000W1P always maintains a constant steam pressure until water pressure drops to within 0,2 barg above the steam pressure. Lower water pressure will cause the steam pressure to fall, thereby maintaining a minimum 0,2 barg difference. This will allow the exchanger to produce hot water even when water pressure is low, and ensures that steam pressure will stay functional as long as water pressure is above 0,2 barg.







GP-2000 Remote Mount

GP-2000W1P

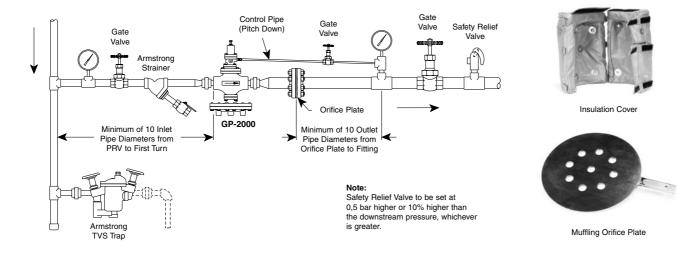
Noise Treatment

OSHA has established limits on the length of time any employee may be exposed to various sound levels. A sound level of 85 Dba or less is the acceptable standard for noise levels through a PRV in most applications. Certain facilities may require much less. Please consult Armstrong PRV Sizing Software or contact your local Representative for Dba levels for each application.

For Dba levels above 85 you can offer a 2" thick insulation cover for thermal conductivity and noise attenuation, a muffling orifice plate to reduce the velocity through the PRV, or a combination of both.

A muffling orifice plate consists of a 1/4" thick stainless steel plate installed between mating ANSI flanges. The orifice plate is installed in the enlarged piping downstream of the pressure regulator. Each orifice plate is engineered for specific applications to maximize noise reduction without reducing regulator capacity.

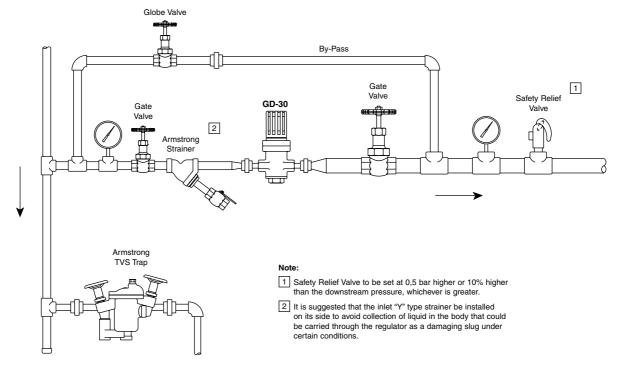
Consult Factory Representative for muffling orifice plate size and pricing.



Application Data - Pressure Reducing Valves

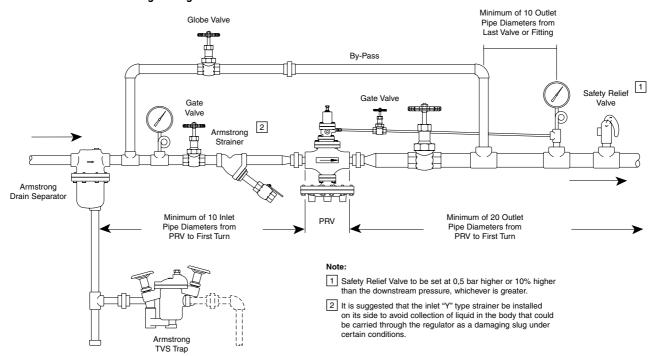


Direct Acting Single Stage Reduction



Typical Direct Acting PRV Installation

External Pressure Pilot Single Stage Reduction

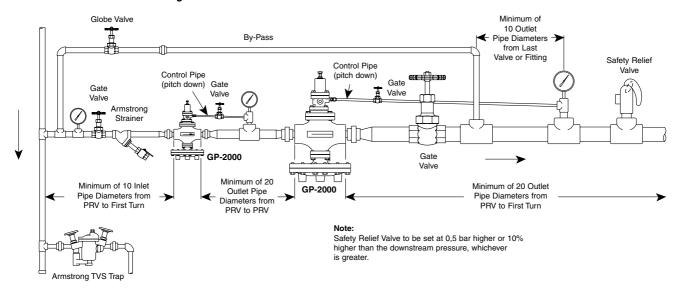


Typical External Pressure Pilot PRV Installation



Application Data - Pressure Reducing Valves

External Pressure Pilot Two Stage Reduction

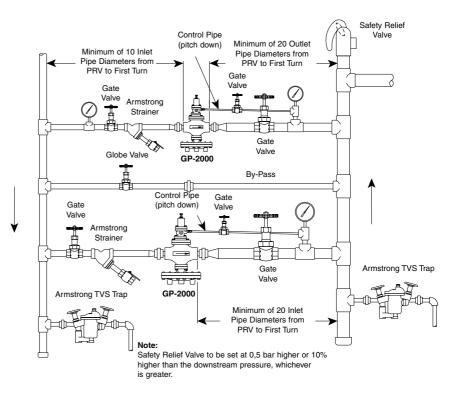


This piping application is used when the pressure turndown ratio is greater than that of a single valve. Pressure reduction is accomplished by using two valves in series to reduce the pressure in stages. Depending on the volume of fluid required and pressure reduction, the second stage valve typically will be larger in size than the first stage valve.

Unless a specific intermediate pressure of the fluid is required, this intermediate pressure is typically selected so as to keep the pressure turndown ratios of both valves as similar as possible. This will help equalize and maximize the service life of both valves.

External Pressure Pilot One-Third to Two-Third Reduction Station

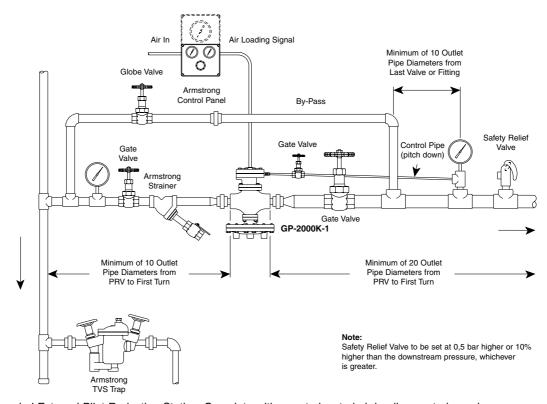
This piping application is used when the flow rangeability is greater than that of a single valve. Better control is achieved by piping two valves in parallel and sizing one to handle 1/3 the maximum load and the other 2/3 the maximum load. These two valves are staged by offsetting their pressure set points by 0,2 barg. The smaller valve is usually the lead valve and would have a pressure set point at the desired pressure. The larger valve is usually the lag valve and would have a pressure set point of 0,2 barg below the lead valve. This offset of set points will stage the valves so that the lag valve will remain closed until the lead valve can no longer pass the required flow and is wide open. This lack of flow will cause the set pressure to drop slightly until the lag valve opens and regulates at the higher demands of flow.



Application Data - Pressure Reducing Valves

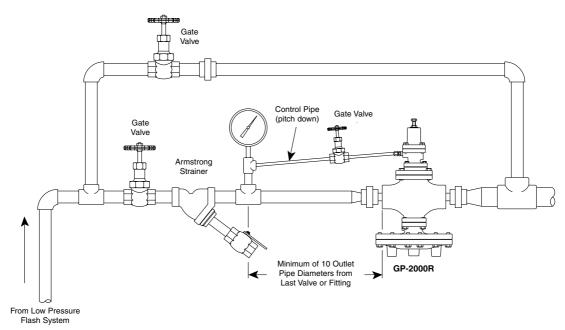


Air Loaded External Pilot Single Stage Reduction



Typical Air Loaded External Pilot Reduction Station. Complete with remote located air loading control panel.

External Back Pressure Pilot Installation



Typical External Pilot Back Pressure Installation. Used to maintain a constant upstream pressure in the piping system.

Sizing Data

Table PTC-272-1. Selection Formulas	
C _V Value and Calculation	K_V Value and Calculation (K_V = 0,86 C_V)
1. For Saturated Steam / Q = kg/h, P = bar (a)	1. For Saturated Steam / Q = kg/h, P = bar (a)
When $P_2 > \frac{P_1}{2} Q = C_v 13.5 \sqrt{\Delta P (P_1 + P_2)}$	When $P_2 > \frac{P_1}{2} Q = K_v 15,88 \sqrt{\Delta P (P_1 + P_2)}$
When* $P_2 < \frac{P_1}{2} Q = C_v 11.7 P_1$	When* $P_2 < \frac{P_1}{2} Q = K_v 13,76 P_1$
2. For Liquid / Q = m^3/h , ΔP = bar , G = kg/dm^3	2. For Liquid / Q = m ³ /h, ΔP = bar, G = kg/dm ³
$Q = 0.86 C_v \frac{\sqrt{\Delta P}}{\sqrt{G}}$	$Q = K_v \frac{\sqrt{\Delta P}}{\sqrt{G}}$
3. For Air / Q = Nm³/h, P = bar (a)	3. For Air / Q = Nm³/h, P = bar (a)
When $P_2 > \frac{P_1}{2} Q = C_v 22,4 \sqrt{\Delta P \times P_2}$	When $P_2 > \frac{P_1}{2} Q = K_v 26,36 \sqrt{\Delta P \times P_2}$
When* $P_2 < \frac{P_1}{2} Q = C_v 11,2 P_1$	When* $P_2 < \frac{P_1}{2} Q = K_v 13,18 P_1$
P_1 = Inlet pressure in bar (a) P_2 = Outlet pressure in bar (a) ΔP = Differential Pressure (P_1 - P_2) Q = Maximum flow capacity G = Specific gravity C_V = Valve flow coefficient	* Formula applies to piloted valves only . With direct acting valves, at critical flow or sonic flow, capacities decrease with greater differential pressure.

Ordering Information

Table PTC-272-2. Cv Values															
Model	Connection Size														
Monei	8	10	15	20	25	32	40	50	65	80	100	125	150	200	250
GD-30	-	-	1,3	1,5	2,5	_	5,6*	8,5*	_	_	_	-	-	-	_
GDK-2000	-	-	5,0	7,2	10,9	14,3	18,8	32,0	60,0	78,0	120,0	-	-	-	_
GP-2000 series	ı	ı	5,0	7,2	10,9	14,3	18,8	32,0	60,0	78,0	120,0	1	250,0	ı	_

Note: 50% reduced ports are available for all 2000 Series - capacities and Cv are reduced by 50% * GD-30 only

When ordering please specify:

- 1. Model number
- Connection size and type
- 3. Quantity
- 4. Service fluid
- 5. Specific gravity (if other than steam, air, water)
- 6. Fluid temperature
- Maximum inlet pressure
- 8. Desired reduced pressure or controlled temperature
- 9. Flow rate
- 10. Special conditions (if any)